IT & OT:

THE ESSENTIAL RELATIONSHIP IN DIGITAL MANUFACTURING

It might seem like Information Technology (IT) and Operational Technology (OT) professionals come from different worlds.

But if manufacturers want to achieve the potential of the industrial Internet of Things, these two functions have to work together effectively.





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Charged with: Keeping corporate functions and business applications running smoothly.

Manages: Software, networks and data centers, often with frequent patches, updates, and changes.

Concerned about: Security and

enterprisewide analytics.

Misconception about OT: "Their legacy

and proprietary systems are difficult to connect to!" "They leave us vulnerable to cybersecurity attacks!"

processes run safely and effectively.

Manages: Physical assets and technology

Charged with: Ensuring manufacturing

to support operations, generally with a long product lifecycle.

Concerned about: Uptime, safety, quality, and operational effectiveness.

Misconception about IT: "They just don't understand the reality of the factory floor." "If they make a mistake, it could shut us down, and cost us millions!"

IT generally relies on the security triad - Confidentiality, Integrity,

IT and OT have different priorities.

and Availability, in that order. OT reverses that order.



a cybersecurity attack at all costs."

Integrity: "We need strict control over our data to avoid errors or tampering."

proprietary data secure. We must avoid

Confidentiality: "The most important

thing is to keep all of our company's

Availability: "Once we're confident that everything is secure and accurate, we can get back up and running."



smoothly. Let's keep planned downtime to a minimum and eliminate unplanned downtime."

Integrity: "We have to be able to trust the readings we're getting."

Availability: "The most important thing is

to keep everything up and running

important, but our proprietary systems are unlikely to be hacked anyway. Security by obscurity!"

Confidentiality: "Keeping data safe is



Cybersecurity

Overall Equipment Effectiveness

Safety

Some of OT's major

success metrics are:

Cost Savings \$

Risk Reduction

KPIs





Cisco is bringing these two functions together, working to transform manufacturing through new initiatives like:



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Together, they're unlocking the potential of Smart Manufacturing:



47.8%

Decrease in unplanned downtime





Decrease
in new product
introduction cycle time



effectiveness

/c/dam/assets/docs/becoming-smarter-manufacturer.p



Want to learn more?

Explore the White Paper